10%

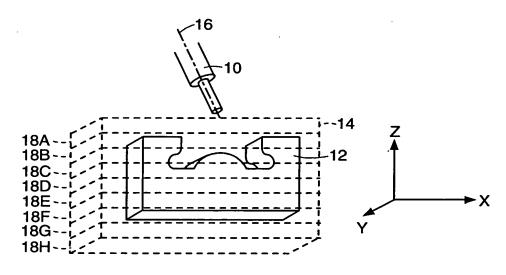
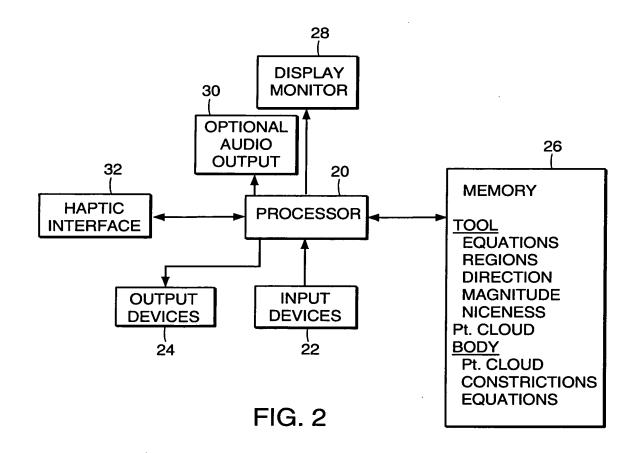
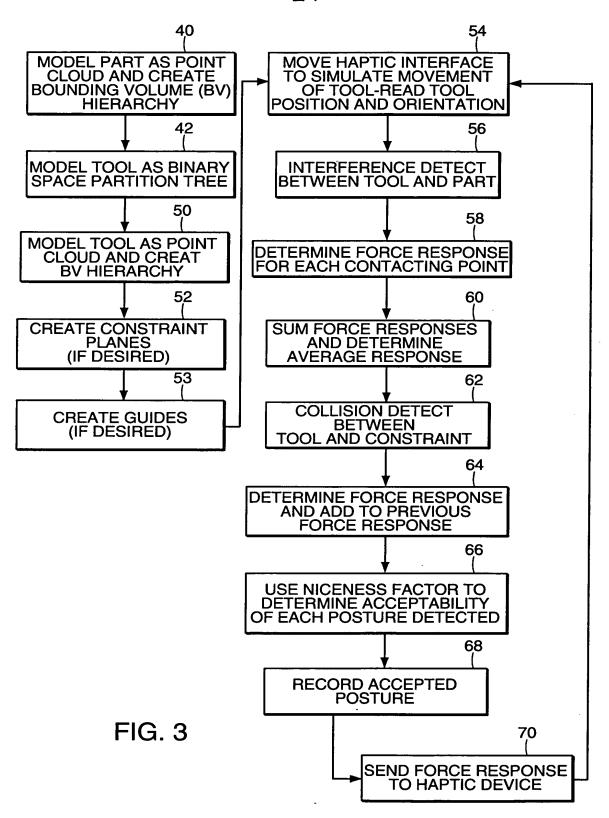
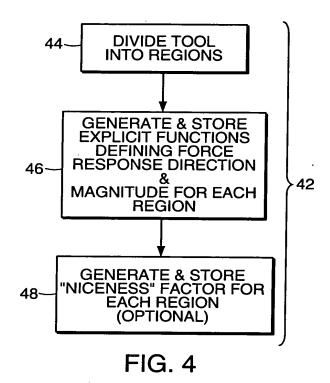


FIG. 1







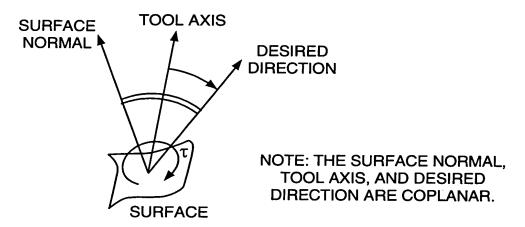
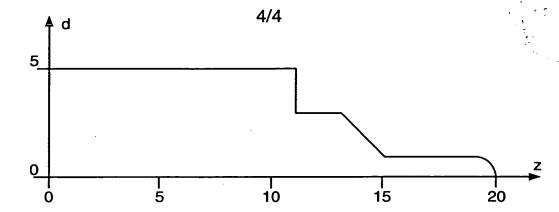
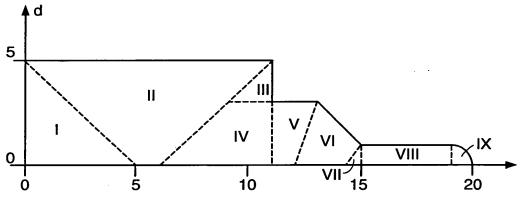


FIG. 6

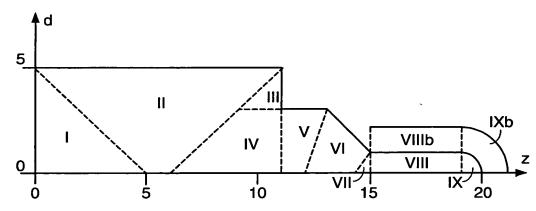


AXIALLY SYMMETRIC TOOL REPRESENTED BY TWO VARIABLE EQUATION

FIG. 5A



REGIONS OF THE AXIALLY SYMMETRIC TOOL FIG. 5B



REGIONS OF THE AXIALLY SYMMETRIC TOOL.

FIG. 5C